



Steel Construction Certification Scheme Limited
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Welding Certificate

2273 – CPR – 0408 – WC

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:
This Welding Certificate is an
annex to the EC-Certificate of the Factory Production Control (FPC) 2273 – CPR – 0408.
This Welding Certificate is only valid in conjunction with the aforementioned EC-Certificate in the scope of the
Construction Products Regulation or CPR.

Manufacturer	Nugent Manufacturing Limited
Facilities of the Manufacturer:	Unit Q2, M7 Business Park, Newhall, Naas, Co Kildare, Ireland
Standard	BS EN 1090-2: 2008 + A1:2011
Execution Class	up to EXC 2 according BS EN 1090-2:2008+A1:2011
Welding Process	135 - MAG welding with solid wire electrode
Base Material(s)	Up to and including S355J2 according to BS EN 10025-2 Up to and including S355J2H according to BS EN 10210-1 Up to and including S355J2H according to BS EN 10219-1
Responsible Welding Coordinator	Jason Hickey – SCCS approved course up to and including Exc class 2
Alternate	Stephen Nugent – SCCS approved course up to and including Exc class 2
Attestation	This certificate attests that all procedures for the execution and surveillance of welding works in connection with BS EN 1090-1:2009+A1:2011 are implemented.
Date of first issue	February 2015
Date of this issue	27 February 2015
Date of next Surveillance	by 26 February 2016
Validity Period	This certificate remains valid as long as the conditions laid down in the harmonised standard in reference or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

Chairman:
D Woodward

Scheme Manager:
SL Blackman